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BRACKET INSTALLATION INSTRUCTIONS

1999 – Current
Venture Extended Van
Step Boards

**TOLL FREE
(800) 455-8606**

INSTALLATION PACKAGE

BRACKETS	6
SUPPORT HANGER	6
BOLT PACK	1
INSTRUCTION SHEET	1

NECESSARY TOOLS

DRILL or SCREW GUN
RATCHET WRENCH w/ ½" SOCKET
½" COMBINATION WRENCH
SAFETY GLASSES

1. **Please thoroughly read all instructions and test fit boards before painting.** Mount the running boards as described in previous page of General Instructions.
2. There are 3 brackets and hanger supports for each side of the vehicle. Attach the bracket to the support hanger with 5/16" x 1" bolt, lock washer and nut. **DO NOT TIGHTEN YET!**
3. Position bracket as shown in Fig A under the front door opening, usually in the center of step opening, the 2 remaining brackets will be evenly spaced on the rear door opening.
4. Hold bracket snug up against the bottom of the running board and the top side against the rocker panel. Hold the bracket securely in place and attach to the reinforced wood area with 2 – 14 x ¾" wood screws, as shown in Fig A, Step 1.
5. Once these screws are secure, attach the top side of bracket to the vehicle rocker panel with 14 x 1" Hex Head self-drilling screws, as shown in Figure A, STEP 2.
6. Attach the support hanger to the pinch weld of the rocker panel with 2 – 14x 1" Self-Drilling screws as shown in Fig B, Step 3.
7. Tighten bolt and nut that joins the support hanger to bracket **Secure this bolt properly; this step is very important and viable for the strength of the bracket.**
8. Repeat the previous steps on remaining door openings.
9. **TEST BRACKETS:** Now that all brackets are in there proper place and secured to the vehicle, stand on the running board and test to make sure everything is snug and very secure.

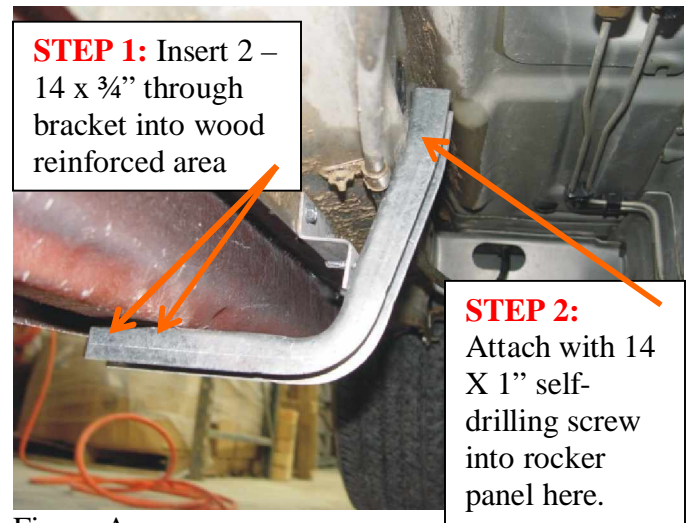


Figure A

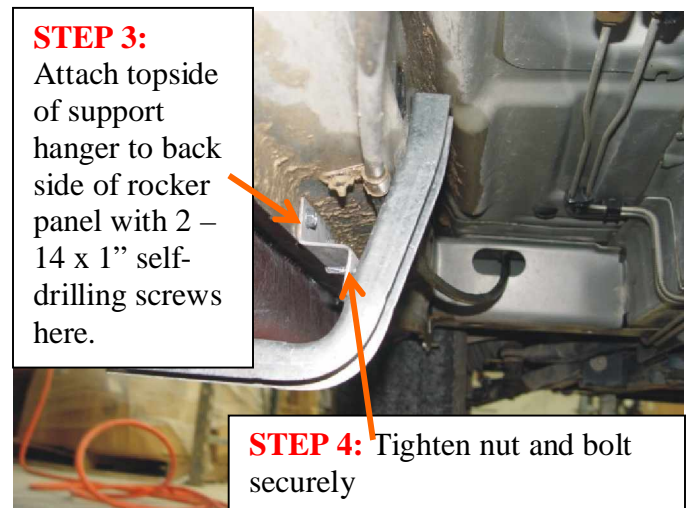


Figure B

**QUESTIONS OR PROBLEMS
PLEASE CALL (800) 455-8606**